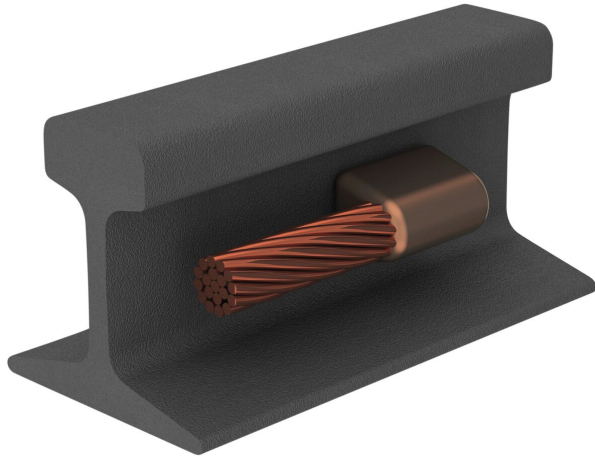


Cable to Rail



nVent ERICO Cadweld applications for railway properties utilize the nVent ERICO Cadweld Plus F80 and the nVent ERICO Cadweld F80 welding material alloys. nVent ERICO Cadweld exothermically welded connections are engineered to provide a permanent, molecular bond that will not loosen or corrode, enabling connection of dissimilar materials. The connections are designed to perform for the life of the conductor and/or installation. The nVent ERICO Cadweld connection has a current carrying capacity equal to or greater than that of the conductor and will withstand repeated fault currents without failing during operation. Once completed, installers can clearly ensure quality by visually inspecting the new connection.

FEATURES

Forms a permanent, low resistance connection

Provides a molecular bond

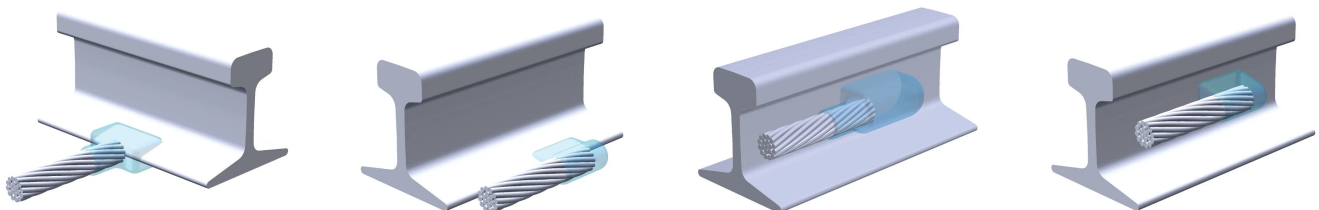
nVent ERICO Cadweld Exothermic Connections are rated with the same current capacity as the conductor

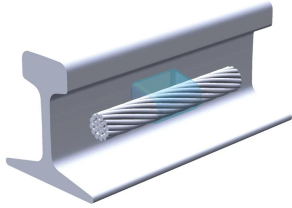
Portable installation equipment with no external source of power required

Installers can be easily trained to make nVent ERICO Cadweld Exothermic Connections

Connections can be visually inspected

DIAGRAMS





SPECIFICATIONS

Table 1/3

Catalog Number	Mold Family	Conductor Size	Conductor Outer Diameter, Nominal	Rail Type	Orientation
PB13ST1ERI52RH	ST	#8 Concentric	0.15"	RI52	Right Hand
PB13ST1ERI52LH	ST	#8 Concentric	0.15"	RI52	Left Hand
PB13ST1ERH	ST	#8 Concentric	0.15"	85 lb to 150 lb T-Rail Sections	Right Hand
PB13ST1GRI59LH	ST	#6 Solid	0.16"	RI59 Girder Rail	Left Hand
PB13ST1HLH 	ST	#6 Concentric	0.18"	85 lb to 150 lb T-Rail Sections	Left Hand
PB13ST1HRH 	ST	#6 Concentric	0.18"	85 lb to 150 lb T-Rail Sections	Right Hand
PB13TP1H	TP	#6 Concentric	0.18"	85 lb to 150 lb T-Rail Sections	
PB13ST1LLH	ST	#4 Concentric	0.23"	85 lb to 150 lb T-Rail Sections	Left Hand
PB13ST1LRH 	ST	#4 Concentric	0.23"	85 lb to 150 lb T-Rail Sections	Right Hand
PB10QT1L84C	QT	#4 Concentric	0.23"	84 lb Composite	
PB13ST1L150BLH	ST	#4 Concentric	0.23"	150 lb Bethlehem	Left Hand
PB13TP1L	TP	#4 Concentric	0.23"	85 lb to 150 lb T-Rail Sections	
PB13ST1VRH	ST	#2 Concentric	0.29"	85 lb to 150 lb T-Rail Sections	Right Hand
PB13TP1V 	TP	#2 Concentric	0.29"	85 lb to 150 lb T-Rail Sections	
PB13ST1YLH	ST	#1 Concentric	0.33"	85 lb to 150 lb T-Rail Sections	Left Hand
PB13ST1YRH	ST	#1 Concentric	0.33"	85 lb to 150 lb T-Rail Sections	Right Hand
PB10QT1Y84C	QT	#1 Concentric	0.33"	84 lb Composite	

Catalog Number	Mold Family	Conductor Size	Conductor Outer Diameter, Nominal	Rail Type	Orientation
PB13ST2CRH	ST	1/0 Concentric	0.37"	85 lb to 150 lb T-Rail Sections	Right Hand
PB13ST2GRH 	ST	2/0 Concentric	0.42"	85 lb to 150 lb T-Rail Sections	Right Hand
PB13TP2G	TP	2/0 Concentric	0.42"	85 lb to 150 lb T-Rail Sections	

Table 2/3

Catalog Number	Mold Family	Conductor Size	Conductor Outer Diameter, Nominal	Rail Type	Orientation
PB13ST2G30ASLH	ST	2/0 Concentric	0.42"	30 lb ASCE	Left Hand
PB13ST2G60ASLH	ST	2/0 Concentric	0.42"	60 lb ASCE	Left Hand
PB13TP2G60AS	TP	2/0 Concentric	0.42"	60 lb ASCE	
PB13ST2GLH 	ST	2/0 Concentric	0.42"	85 lb to 150 lb T-Rail Sections	Left Hand
PB13ST2LLH 	ST	3/0 Concentric	0.47"	85 lb to 150 lb T-Rail Sections	Left Hand
PB13TP2Q 	TP	4/0 Concentric	0.53"	85 lb to 150 lb T-Rail Sections	
PB13ST2Q30ASRH 	ST	4/0 Concentric	0.53"	30 lb ASCE	Right Hand
PB13ST2QLH 	ST	4/0 Concentric	0.53"	85 lb to 150 lb T-Rail Sections	Left Hand
PB13ST2QRH 	ST	4/0 Concentric	0.53"	85 lb to 150 lb T-Rail Sections	Right Hand
PB13ST2Q40ASRH 	ST	4/0 Concentric	0.53"	60 lb ASCE	Right Hand
PB13ST2Q150BRH 	ST	4/0 Concentric	0.53"	150 lb Bethlehem	Right Hand
PB13ST2Q175CRLH 	ST	4/0 Concentric	0.53"	175 lb Crane Rail	Left Hand
PB13ST2Q171CRLH 	ST	4/0 Concentric	0.53"	171 lb Crane Rail	Left Hand
PB13ST2Q30ASLH	ST	4/0 Concentric	0.53"	30 lb ASCE	Left Hand
PB13ST2Q171CRRH 	ST	4/0 Concentric	0.53"	171 lb Crane Rail	Right Hand
PB13ST2Q175CRRH 	ST	4/0 Concentric	0.53"	175 lb Crane Rail	Right Hand
PB13ST9FLH	ST	19/#9 Copperweld	0.57"	85 lb to 150 lb T-Rail Sections	Left Hand

Catalog Number	Mold Family	Conductor Size	Conductor Outer Diameter, Nominal	Rail Type	Orientation
PB13ST9FRH	ST	19/#9 Copperweld	0.57"	85 lb to 150 lb T-Rail Sections	Right Hand
PB13ST2V171CRLH	ST	250 kcmil Concentric	0.57"	171 lb Crane Rail	Left Hand
PB13TP9F	TP	19/#9 Copperweld	0.57"	85 lb to 150 lb T-Rail Sections	

Table 3/3

Catalog Number	Mold Family	Conductor Size	Conductor Outer Diameter, Nominal	Rail Type	Orientation
PB13ST2V171CRRH	ST	250 kcmil Concentric	0.57"	171 lb Crane Rail	Right Hand
PB13ST3Q171CRLH	ST	500 kcmil Concentric	0.81"	171 lb Crane Rail	Left Hand
PB13ST3QLH 	ST	500 kcmil Concentric	0.81"	85 lb to 150 lb T-Rail Sections	Left Hand
PB13ST3Q175CRRH	ST	500 kcmil Concentric	0.81"	175 lb Crane Rail	Right Hand
PB13ST3Q175CRLH	ST	500 kcmil Concentric	0.81"	175 lb Crane Rail	Left Hand
PB72QT3Q84C	QT	500 kcmil Concentric	0.81"	84 lb Composite	
PB13ST3Q171CRRH	ST	500 kcmil Concentric	0.81"	171 lb Crane Rail	Right Hand
PB72RX3S150BLH	RX	500 kcmil Ropelay	1.04"	150 lb Bethlehem	Left Hand
PB72QT3S150B	QT	500 kcmil Ropelay	1.04"	150 lb Bethlehem	
PB72RX3S150BRH	RX	500 kcmil Ropelay	1.04"	150 lb Bethlehem	Right Hand
PB72QW4Y85ARH	QW	10 mm ² Concentric	1.15"	85 lb Composite	Right Hand
PB72QW4Y85ALH	QW	10 mm ² Concentric	1.15"	85 lb Composite	Left Hand
PB53RX4Y150BLH	RX	10 mm ² Concentric	1.15"	150 lb Bethlehem	Left Hand
PB72QT4Y150B 	QT	10 mm ² Concentric	1.15"	150 lb Bethlehem	
PB72QT4Y84C	QT	10 mm ² Concentric	1.15"	84 lb Composite	

Catalog Number	Mold Family	Conductor Size	Conductor Outer Diameter, Nominal	Rail Type	Orientation
PB72QT4Y85A 	QT	10 mm ² Concentric	1.15"	85 lb Composite	
PB53RX4Y150BRH	RX	10 mm ² Concentric	1.15"	150 lb Bethlehem	Right Hand
PB53RX5A150BLH	RX	1000 kcmil Ropelay	1.33"	150 lb Bethlehem	Left Hand
PB53RX5A150BRH	RX	1000 kcmil Ropelay	1.33"	150 lb Bethlehem	Right Hand

ADDITIONAL PRODUCT DETAILS

For applications such as computer room, tunnel or other low-ventilation areas, specify a smokeless nVent ERICO Cadweld Exolon mold. Add an XL prefix to the standard mold part number when ordering (for example, a PB10GR162G becomes XLPB10GR162G). Similarly, nVent ERICO Cadweld Exolon welding material is also designated by the XL prefix (for example, PB90 becomes XLPB90).

Rail materials, characteristics, use, and locations of weld should be considered when selecting connections to a rail.

XXXX-XX-XX-XX-XX-L-M-W		
XXXX	Price Key	
XX	Mold Family	
XX	Conductor Code	
XX	Rail Type	
XX*	Orientation	LH = Left Hand RH = Right Hand
L*	Split Crucible	Crucible section is split on molds designed with horizontal opening for easier cleaning
M*	Mold Only	
W*	Wear Plates	Reduce mechanical abrasion of molds at cable entry points

* Empty if none

WARNING

nVent products shall be installed and used only as indicated in nVent's product instruction sheets and training materials. Instruction sheets are available at www.nvent.com and from your nVent customer service representative. Improper installation, misuse, misapplication or other failure to completely follow nVent's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.

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